

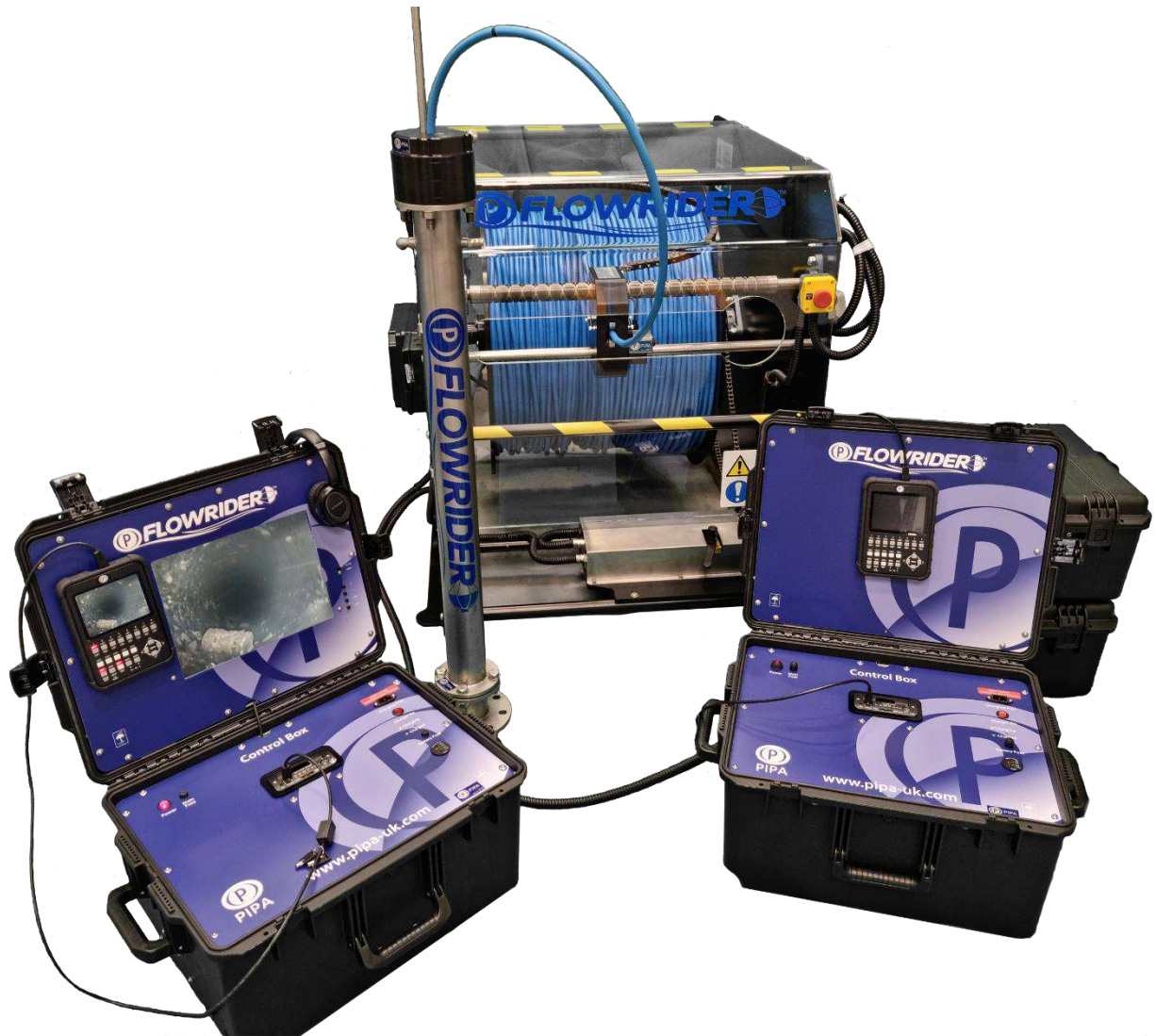


**The Flowrider™ Long Distance Leak Detection and Inspection System for Large Diameter Water Pipes 12 inch and above**

The PIPA Flowrider™ is the next generation pipe inspection tool that offers high quality CCTV footage, coupled with a highly sensitive hydrophone module. The long range inspection unit uses the water flow within a pipeline to travel up to a distance of 1000 metres with the water flow direction.



**Flowrider™ system mounted in a vehicle**



### **Technical data**

- Lightweight camera sensor
- Low lux video sensor with ultra-bright tri-COB lighting
- Highly responsive hydrophone
- Sensors pressure rated to 16 Bar
- Self-fix camera modules
- 1050 metres of neutrally buoyant cable
- Hard drive double screen recording via control box
- Clutch with twin motor high torque retrieval system
- Variable speed motors
- CHS – Registered design collapsible Hydrochute system

### **Control unit**

The Flowrider™ includes a rugged military spec box that has an integrated 2 flat screen monitors, and records directly on to high memory hard drive.

An additional external monitor screen can also be added using CCTV video out port.

The system comes complete with on-screen meterage overlay, and will operate at 12 volt with integrated rechargeable batteries for use where no mains power is available.



### **PIPA Hydrochutes and carrier collapse system**

PIPA Has registered designs for numerous sized hydrochutes developed for a more central survey image, when being used in conjunction with a floating camera system. Another design feature is a central failure joint in the event of getting a camera stuck whilst surveying a pressurised pipeline; the joint is designed to break open the hydrochute to enable easy system retrieval.

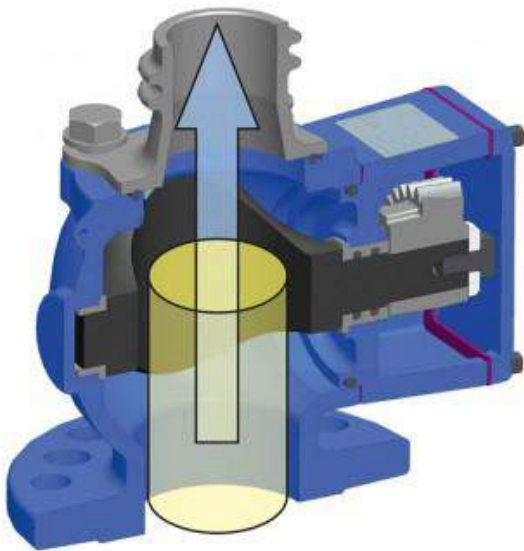
Flowrider™ has an integrated Hydrochute collapse system; this enables long range pipe inspections to be undertaken at lower flow rates, and reduced pressure during sensor retrieval to collapse Hydrochutes at the end of the required survey distance. Another benefit is to obtain a better view of the pipe during the pullback procedure.



### **Lightweight CCTV/Acoustic sensor with hydrochute**

#### ***System insertion points***

The Flowrider™ can enter pressurised pipelines through any type of access fitting that has an opening of 3 inches (72mm cut out) and above. The fitting must be directly on top of the main, without any bends in configuration. These examples could be a through bore fire hydrant, removed air release valve or direct tapping.



**Through bore hydrant**



**Gate valve entry point**



### **Lightweight launch tube shown with launching rod system**

The unique system can enter pipelines through specially designed sanitization housing at ground level, or directly on top of the pipe within an excavation or chamber, and can successfully survey pipelines buried at any depth using locking insertion rods as required. The system is especially useful when using through bore style hydrants.

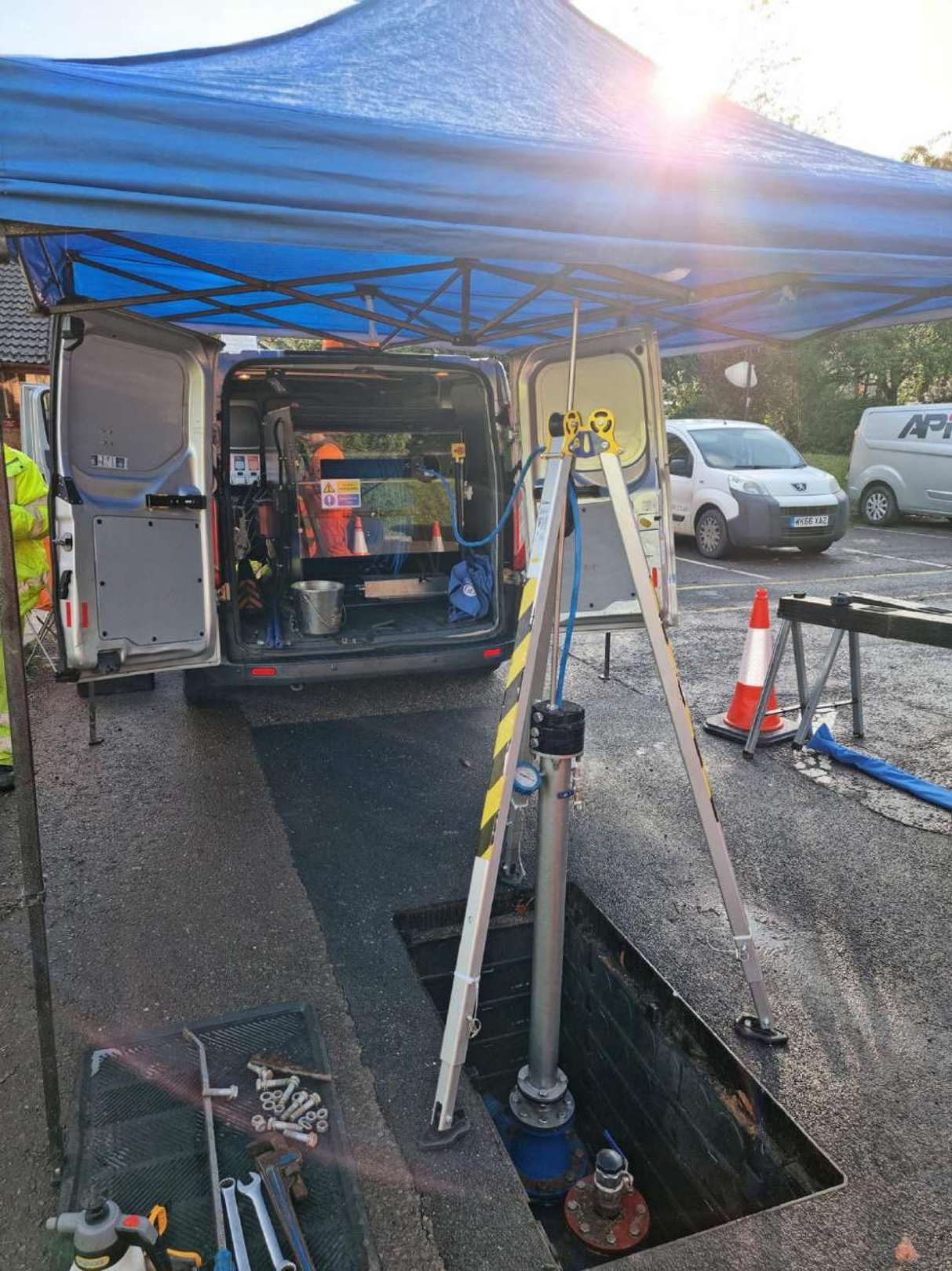
### ***System propulsion***

The system requires a flowrate of 0.3 M/S this can be created by the flushing of hydrants or washouts along the pipeline, or alternatively surveys are planned during peak flow periods. Once the correct survey distance has been achieved, these are then isolated and a full leakage sweep is undertaken during the pullback.



### **Flushing hydrant with flow gauge attached**

**System site set up**



**System site set up on a Chamber-Tripod used for safe cable management**



**System site set up on a temporary excavation working platform required**



**XYZ Feature using additional sensor**



**Flowrider™ pressurised sensor housing**

3D Gyroscopic Underground Mapping Technology Creates the Digital **Geospatial** representations of the **Location**, Geometry and **Bend Radius** of Duct and Conduit Systems.



Easy Field Operation



High Frequency Data



Autonomous Logging



No Electromagnetic Interferences



Faster 3D Results



Accurate Maps & GIS

**ASSETS**

High-Precision mapping of your underground water pipelines will **protect** the risk of strikes

High Accurate XYZ  
Pressurized Water Pipe

SMART Pipeline  
Auditing Surveys

Conjunction with  
Flowrider Inspections

Survey Grade  
GIS Data



**ACCURACY**

Locate the **unlocatable** Pipelines to higher accuracy

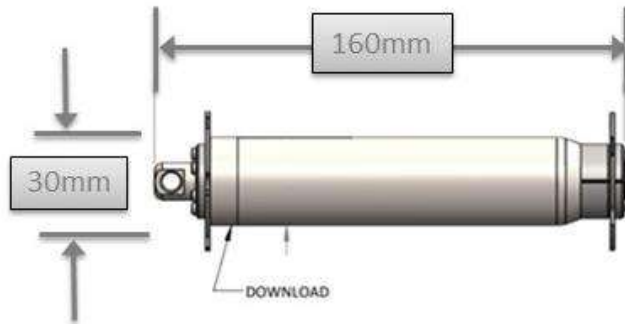
**UTILITY MANAGEMENT**

Accurately identify existing old utilities will minimise relocations, avoid damages and overcome expensive project delays

**QA/QC PIPELINE AUDITS**

Critical step in process for contractors to submit utility plan and profile information to network owners

## Technical Specifications



## Operational Specifications

Temperature	32° to 120° Fahrenheit
Velocity	1 - 5 Miles/Hour
Run Time	5 Hours
Weight	1 Lbs

IPRating IP66

## IMU Specifications

Recording Frequency	1092 Samples /Second
Rate Range	2,000 °/s (max)
Gyro Bias Instability	0.3 °/hr.
Gyro Bias Repeatability	4 °/hr
Angle Random Walk	0.15 °/√hr
Scale Factor Error	500 ppm

## Results & Report Generation



## ***Analysing the data***

Once a survey has been completed, the data is processed away from site in a controlled environment. The sound of a leak is clearly understood by a trained leakage technician, and most leaks can be heard from several metres away, with a clear acoustic peak on fluid exit (actual leakage point).



### **2 Leaks identified and validated using PIPA software**

#### ***Benefits of using the Flowrider™ platform system:***

Inspecting water pipes under pressure, is far more beneficial as the data obtained will include leak detection, air pocket identification, sediment and build up grading, also pipe tracing. This data would not be obtained when surveying a pipe depressurised.

Another benefit is not wasting valuable water resources, damaging the pipe asset through entry point cut ins, and the high cost of large and often deep excavations.

All materials used with the Flowrider product are MIC (materials in contact) compliant for safe use in potable water networks.

System supplied with a PIPA product potable passport, training and all associated spares.

#### ***System Results***

- Accurate leak detection tool for all pressurised water pipe materials
- Accurate CCTV Inspection tool for condition & configuration assessments
- Can navigate several bends/butterfly valves due to compact sensor design
- Accurate XYZ mapping of assets when used in conjunction with the XYZ sensor

***The Flowrider system is supplied with a 1050 metre cable drum as standard***